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# 60 Sec. Epoxy

## Technical Data Sheet

Rev 07/07

**PRODUCT DESCRIPTION:** A super-fast, general purpose epoxy adhesive for applications requiring fast curing for instant adhesion. Will not shrink, fills gaps, nearly colorless. This quick curing formula is excellent for repairing furniture, appliances, toys, models, jewelry and china. Available in syringe and flow-mix<sup>®</sup> applicator.

**WORKS BEST ON:** Metal, glass, fiberglass and ceramics. Does not bond to polyethylene or polypropylene plastics. **DO NOT USE ON AREAS THAT WILL COME IN CONTACT WITH FOOD RELATED ITEMS.**

### PRODUCT FEATURES:

- Tensile Strength: 1,250 psi
- Color: Clear
- Water Resistant
- Working Time: 30 – 60 Seconds
- Set Time: 2-5 Minutes
- Can be Handled In: 5 Minutes
- Full Bond: 1 Hour
- Temperature Range: -40°F to 200°F (Temperatures below 40°F (5°C) slows the curing time)
- Chemical Solvent Resistance: **Epoxies are generally not recommended for long term exposure to chemicals and solvents.**
- Storage: Store in a cool, dry environment.

**SURFACE PREPARATION:** Protect work area from accidental spills. Slightly roughen repair area. Clean surface by solvent-wiping to remove grease, oil, dirt or other contaminants.

**REMOVAL METHODS:** (test inconspicuous area of item to be sure chemicals do not harm surface) **Before epoxy is allowed to dry,** remove excess immediately with damp cloth. Can also use mineral spirits or isopropyl alcohol.

#### After cure:

**Metal/Ceramic/Glass:** Soak in hot water, if possible. Heat in excess of 350°F, this will weaken the bond. Solvents that can be used: isopropyl alcohol, acetone, methylene chloride or other solvent.

**Fabric:** Epoxy cures too quickly to remove from fabrics. Once epoxy is cured, it is not possible to remove it from the fabric.

**Wood:** Sand the cured material from the wood.

**HELPFUL HINTS:** Heat is generated while the epoxy mixture cures; the more epoxy and hardener that is mixed together, the more heat that is generated causing the epoxy mixture to cure faster. Only mix the amount of epoxy and hardener together that can be used within the working time.

Equal portions of the hardener and resin must be thoroughly mixed together in order for this product to cure properly. The most common problem with a two-part epoxy product is not mixing it thoroughly; it will not cure and will remain tacky. It is recommended that these epoxies be mixed on a clean surface (such as a paper cup, in the inside of the blister it is packaged on or etc.); do not mix it directly on the surface to be repaired. Once the product is thoroughly mixed, it can be applied to the repair area(s). *Please note, during the mixing process, be sure to scrape the sides and bottom into the mixture so that you are mixing all of the epoxy resin and hardener together.*

Removable tape is good for putting on an area that you don't want any adhesive/epoxy to get on. Before the epoxy cures, remove the tape.

**See MSDS for more complete information, safe handling instructions and first aid.**

Consumer Commodity ORM-D

Part Number(s): 21245, 21445, 46309



The technical data contained herein are intended as a reference only